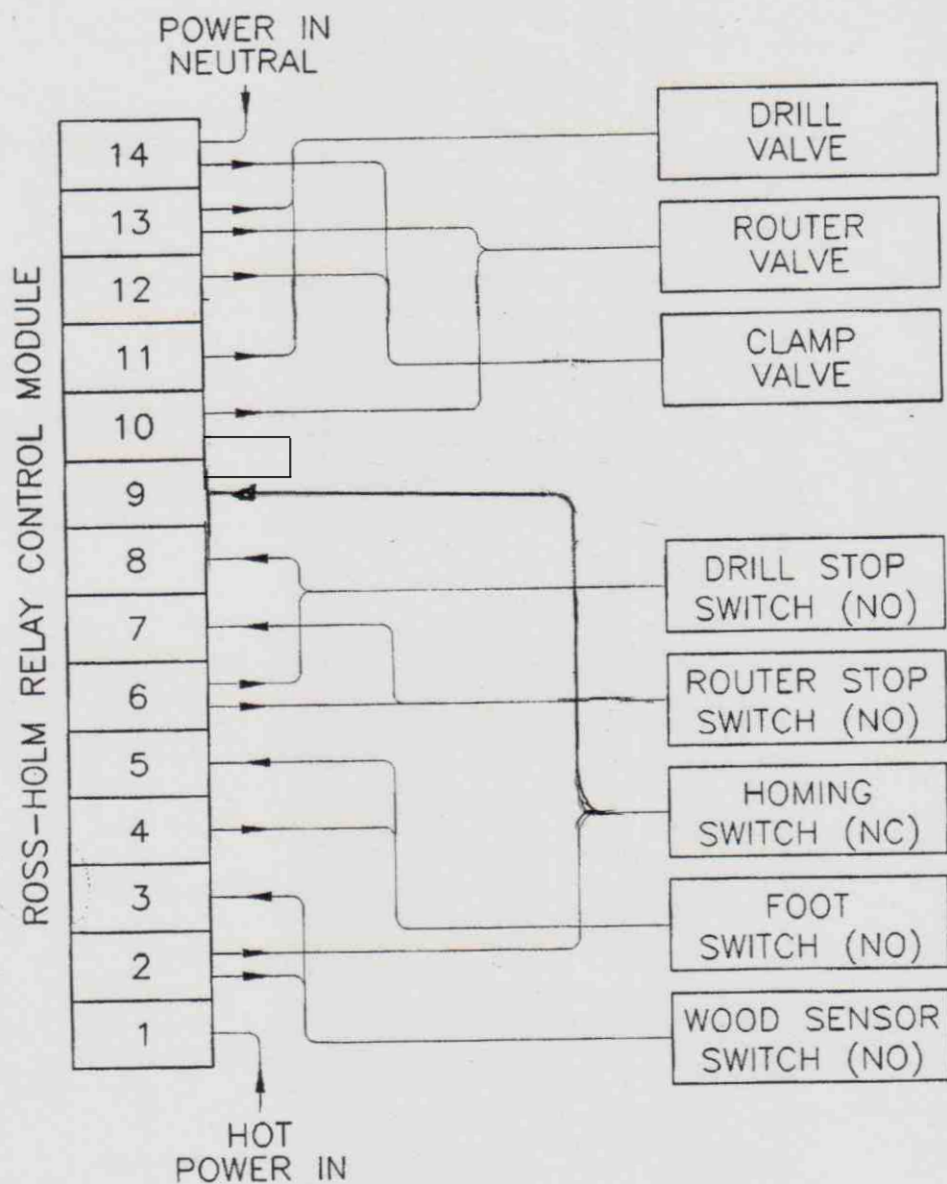


①		REVISIONS	
REV	DATE	DESCRIPTION	BY
		TSM-20 ELECTRICAL	



NOTES:

1. HOMING SWITCH IS HELD OPEN BY DRILL RETURN SPRING.
2. (NO) STANDS FOR NORMALLY OPEN CONTACT.
3. (NC) STANDS FOR NORMALLY CLOSED CONTACT.

* If Four switches

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WIRING DIAGRAM FOR CASTLE TOOL INC.

SCALE:	NONE	DRAWN BY:	FWN	DRAWING NUMBER
DATE:	11/8/88	APPR BY:		11-1880 DEV