

Step 9 Cont: Set Temp to Level 5

On Older model PLCs, warm-up starts automatically. With PLC v.6 and above, temp needs to be adjusted to 5 before boost mode activates.

-Once 2 min mark has been reached Boost mode will start and timer will start Counting up until 17min mark has been Reached. When Indicator light stops blinking Machine will be ready to continue Finalization.

- Press and hold Esc + UP Arrow to enter "Temp Set" screen.
- Press and hold Esc + Up Arrow to set temperature to level 5.
 - After a few seconds the display should revert to the "Run mode" screen.
- An approximately 15min warm-up period will begin.
- Final Temp at glue pot should be over 150 degrees f.

