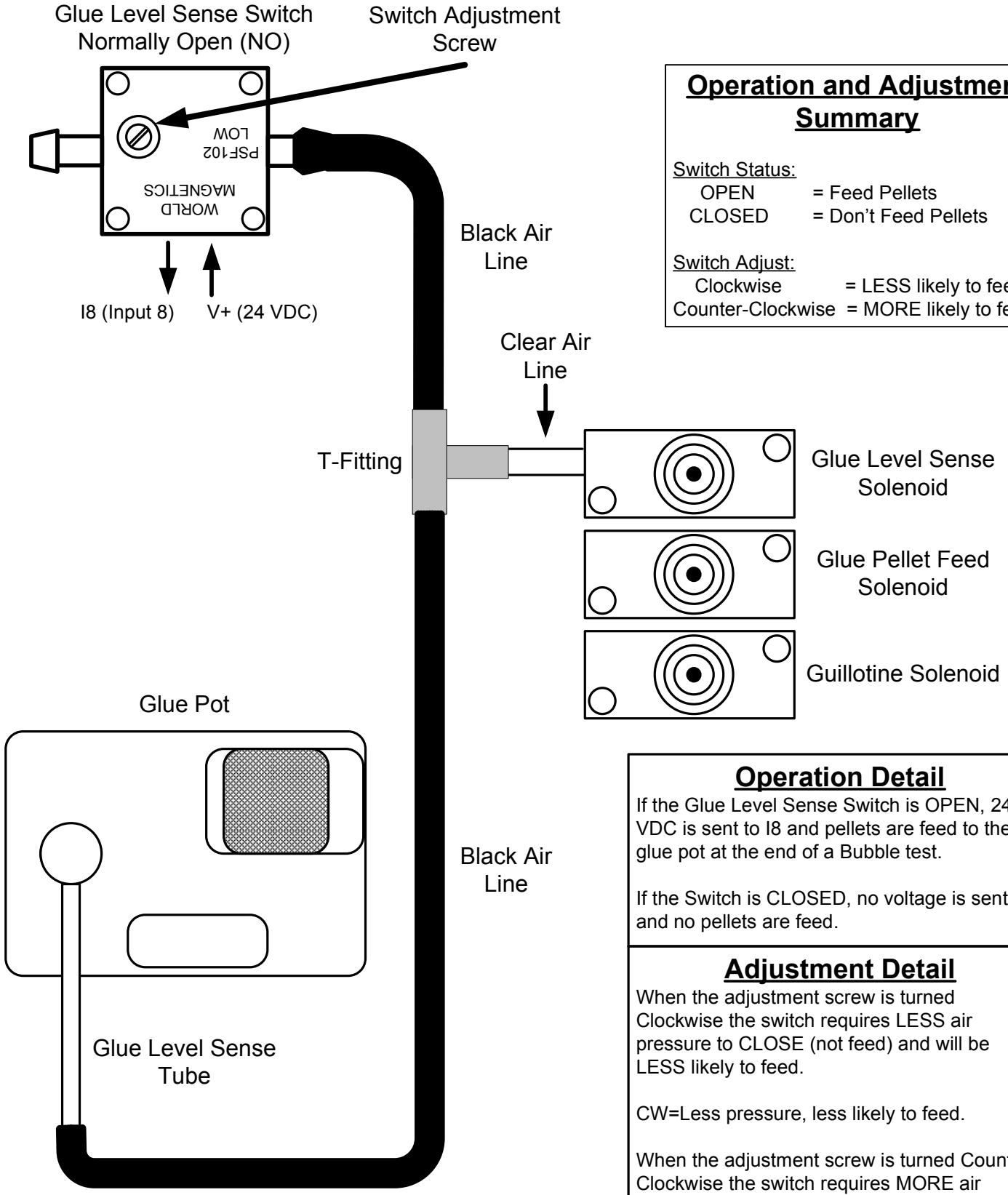
Equalizer Glue Level Sense Switch Adjustment



Operation and Adjustment Summary

Switch Status:

OPEN	= Feed Pellets
CLOSED	= Don't Feed Pellets

Switch Adjust:

Clockwise	= LESS likely to feed
Counter-Clockwise	= MORE likely to feed

Operation Detail

If the Glue Level Sense Switch is OPEN, 24 VDC is sent to I8 and pellets are feed to the glue pot at the end of a Bubble test.

If the Switch is CLOSED, no voltage is sent and no pellets are feed.

Adjustment Detail

When the adjustment screw is turned Clockwise the switch requires LESS air pressure to CLOSE (not feed) and will be LESS likely to feed.

CW=Less pressure, less likely to feed.

When the adjustment screw is turned Counter Clockwise the switch requires MORE air pressure to CLOSE (not feed) and will be MORE likely to feed.

CCW=More pressure, more likely to feed.