

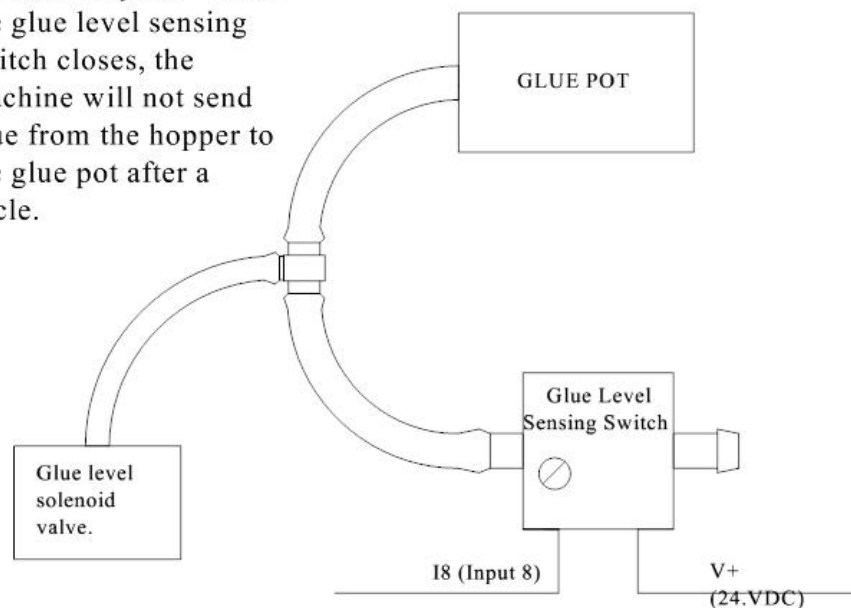


# CASTLE INC

## Equalizer

### Adjusting Glue Level

When the glue level sensing switch is open, the machine will send glue pellets from the glue hopper to the glue pot after a cycle. When the glue level sensing switch closes, the machine will not send glue from the hopper to the glue pot after a cycle.



If glue level sensing switch adjustment screw is turned clockwise the switch will close with less air pressure so glue pellets are less likely to transfer when glue pot level is low.



If the glue level sensing switch adjustment screw is turned counter clockwise, the switch requires more air pressure to close so glue pellets are more likely to transfer when glue pot level is low.

