

EB Edgebander Temperature Adjustment

To increase glue temperature:

Push and hold the button on the right. A red LED will activate and the guillotine will cycle three times. Release the right button. The red LED should remain on and the guillotine should remain extended for approximately seven to ten minutes (won't allow boards to be run during the temperature change).

To decrease glue temperature:

Push and hold the button on the left. A yellow LED will activate and the guillotine will cycle three times. Release the left button. The yellow LED should remain on for approximately seven to ten minutes (will allow boards to be run during the temperature change).

Each incremental change of the temperature will increase or decrease the glue pot temperature by seven degrees Fahrenheit from the previous setting.