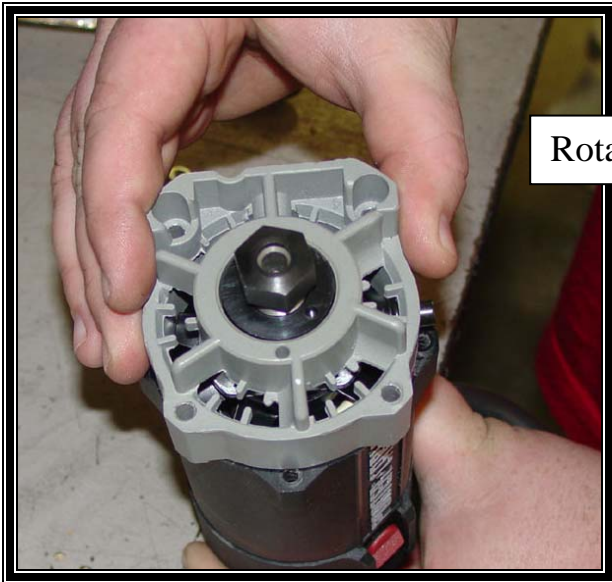


HOW TO CONFIGURE THE PORTER-CABLE PC 730 1 MOTOR FOR A TSM-21



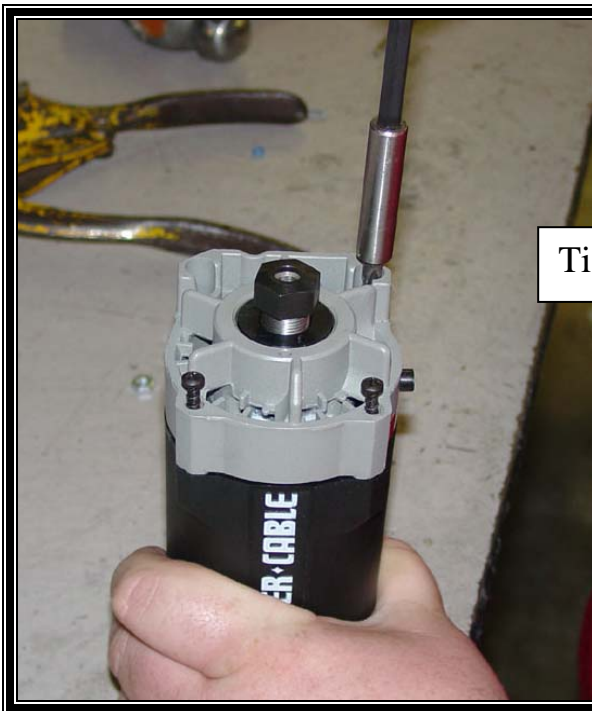
Remove the four screws from the front of the motor.
Do not separate the motor front from the motor body.



Rotate the motor front 90° counter-clockwise.



Drop the screws back into the motor front.



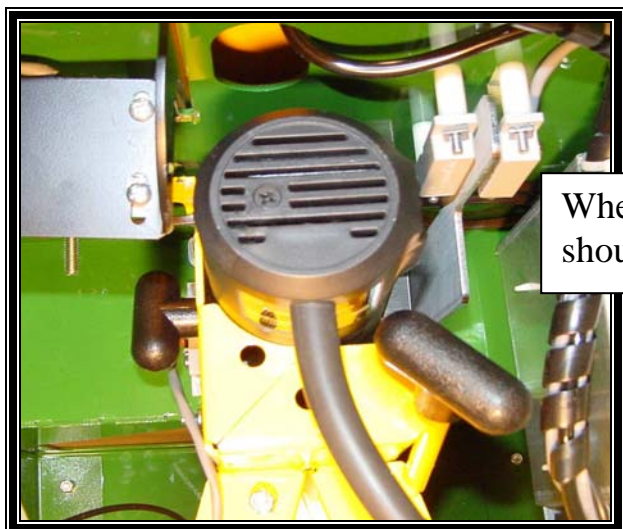
Tighten the screws.



Apply Loctite to the set screw.



Using an Allen wrench, secure the set screw into the side of the motor.



When properly installed, the motor's power cord should point toward the bottom of the machine.